

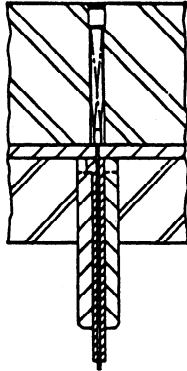


PIVOT PUNCH CORPORATION / CATALOG INFORMATION

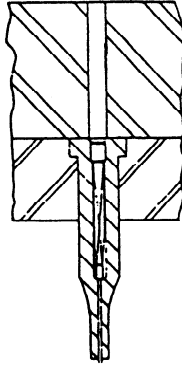
EJECTOR DATA & EJECTOR KITS

UNI SPRING-PINS

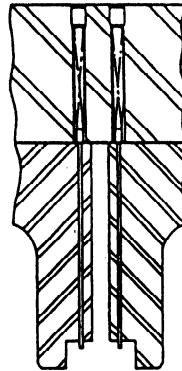
TYPICAL APPLICATIONS



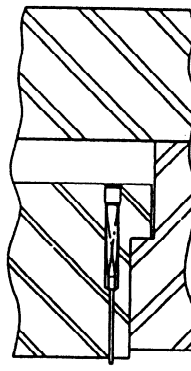
NARROW PUNCH
IN SPLIT QUILL



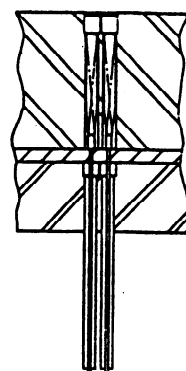
COMMON
PIERCE PUNCH



HEELED
NOTCHING PUNCHES



KNOCK-OUT IN
COMPOUND DIE



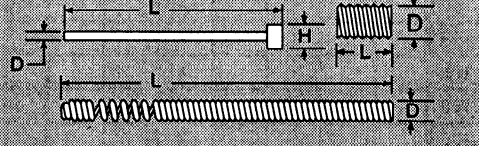
CLOSELY SPACED
QUILL PUNCHES

ORDER UNI SPRING-PINS BY THESE NUMBERS

UNIT NO.	PIN	PIN HOLE	SPRING	SPRING HOLE	SCREW
GP-20	.020 Dia. x 3	.025	.082 Dia. x 2	.086	3 - 48x3/16
GP-26	.026 Dia. x 3	.031	.105 Dia. x 2 1/4	7/64	5 - 40x3/16
GP-41	.041 Dia. x 3	.046	.140 Dia. x 2 1/2	.144	8 - 32x3/16
GP-55	.055 Dia. x 4	.062	.162 Dia. x 2 3/4	.166	10 - 32x3/16
GP-86	.086 Dia. x 4	.094	.217 Dia. x 3	.221	1/4 - 28x1/4
GP-148	.148 Dia. x 4	.156	.308 Dia. x 3 1/2	.312	3/8 - 16x5/16

UNIT CONSISTS OF SPRING-PIN AND SET SCREW

REPLACEMENT KITS
AVAILABLE FOR
EJECTOR PUNCHES



	PIN SIZE			PIN HOLE	SPRING SIZE		SPRING HOLE	TAP SIZE	
	D	L	H		D	L		D	L
PE-2	.020	2	.072	.025	3/32	3	.106	5-40	1/8
PE-3	.030	2	.072	.035	1/8	3-1/4	.144	8-32	1/8
PE-4	.040	2	.072	.045	1/8	3-1/4	.144	8-32	1/8
PE-6	.060	2	.109	.065	1/8	3-1/4	.144	8-32	1/8
PE-9	.090	2	.187	.095	3/16	3-1/4	.213	1/4-20	3/16
PE-12	.120	2	.187	.125	3/16	3-1/4	.213	1/4-20	3/16

SELECTIVE		BASIC	
O.D.	PIN SIZE	O.D.	PIN SIZE
.1875	.020	.1875	.020
.250	.030	.250	.030
.3125	.040	.3125	.040
.375	.060	.375	.060
.4375	.060	N/A	
.500	.060	.500	.060
.625	.090	.625	.090
.750	.090	.750	.090
1.000	.090	1.000	.090
1.250	.120	1.250	.120

BALL LOCK			
LIGHT DUTY		HEAVY DUTY	
O.D.	PIN SIZE	O.D.	PIN SIZE
.250	.020 (.060-.0799)	3/8	.020 (.082-.1149)
.250	.030 (OVER .080)	3/8	.040 (OVER .115)
.375	.040	1/2	.060
.500	.060	5/8	.060
.625	.060	3/4	.090
.750	.090	7/8	.090
.875	.090	1.000	.090
1.000	.090	1.250	.120