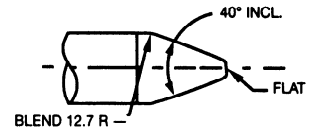
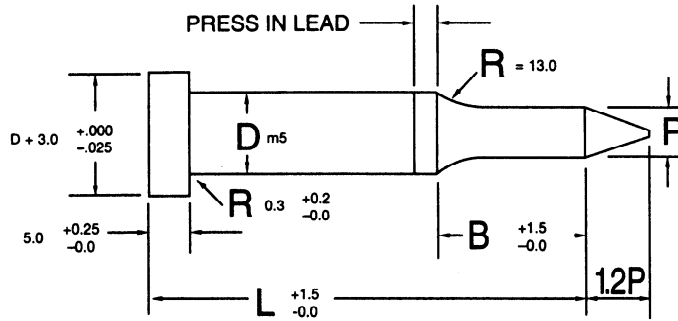




PIVOT PUNCH CORPORATION / BASIC SERIES METRIC
LONG NOSE PILOT

STEEL: M-2 R/C 60/62
HEADS DRAWN TO R/C 40-50

BLNP



Basic

Round P	+0.01 -0.00	T.I.R. = 0.01
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Shank D	Point Std.	Length B Alt.	Min P	Range P	Length = L								
					63	71	80	90	100	110	125	140	
10	20	25	2.1	4.70-10.00	X	X	X	X	X	X			
13	20	25	3.2	4.90-13.00	X	X	X	X	X	X	X		
16	25	32	5.0	7.90-16.00		X	X	X	X	X	X	X	
20	25	32	6.0	11.90-20.00		X	X	X	X	X	X	X	
25	25	32	8.0	15.90-25.00		X	X	X	X	X	X	X	
32	32	38	10.0	23.90-32.00			X	X	X	X	X	X	X

Under 4.7P pilot nose is 1.5P. P,W Increments = 0.01

HOW TO ORDER

TYPE	DIA. CODE	LENGTH	"P"
BLNP	13	100	11.50