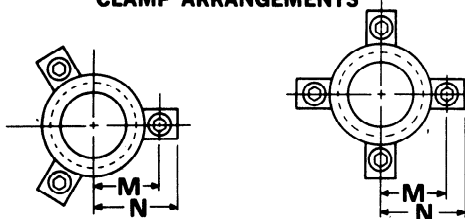


Demountable Bushings, already established in the industry for their ease of assembly and precision, provide an ideal rolling surface for ball bearings. They are made from vacuum degassed quality, electric furnace alloy steel. Demountable Bushings are designed for a tap fit installation and are assembled to the die holder by easily mounted clamps and screws which provide four times the holding power of pressed-in bushings. By simply removing clamps, bushings are easily removed from die holder for die grinding or repair.

CLAMP ARRANGEMENTS



CLAMP DIMENSIONS

NOM. POST DIA.	M	N	CLAMPS PER BUSHING	CLAMP CAT. No.	SCREW SIZE
1	1 ¹ / ₁₆	1 ¹ / ₁₆	3	6-91-1	5/16-18NC X 3/4LG
1 ¹ / ₄	1 ¹ / ₁₆	1 ¹ / ₁₆			
1 ¹ / ₂	1 ¹ / ₁₆	2 ¹ / ₁₆			
1 ³ / ₄	1 ¹ / ₁₆	2 ¹ / ₁₆	4		
2	2 ¹ / ₁₆	2 ¹ / ₁₆			
2 ¹ / ₂	2 ¹ / ₁₆	2 ¹ / ₁₆			
3	2 ¹ / ₁₆	3	3		

DEMOUNTABLE BALL BEARING BUSHINGS

STEEL SHOULDER

NOM. POST DIA.	NOM. BUSHING I.D.	B	C	C ₁	E	F	L	CATALOG NUMBER
	A							
1	1 ³ / ₈	1 ⁷ / ₈	2 ¹ / ₈	2.283	1 ³ / ₁₆	1 ¹ / ₄	2 ⁷ / ₁₆	6-0805-85
						1 ³ / ₄	2 ¹⁵ / ₁₆	6-0807-85
						2 ¹ / ₄	3 ⁷ / ₁₆	6-0809-85
						2 ³ / ₄	3 ¹⁵ / ₁₆	6-0811-85
1 ¹ / ₄	1 ⁵ / ₈	2 ¹ / ₈	2 ³ / ₈	2.533	1 ³ / ₁₆	1 ³ / ₄	2 ¹⁵ / ₁₆	6-1007-85
						2 ¹ / ₄	3 ⁷ / ₁₆	6-1009-85
						2 ³ / ₄	3 ¹⁵ / ₁₆	6-1011-85
1 ¹ / ₂	1 ⁷ / ₈	2 ¹ / ₂	2 ⁷ / ₈	3.033	1 ⁷ / ₁₆	1 ¹ / ₂	2 ¹⁵ / ₁₆	6-1206-85
						2 ¹ / ₄	3 ¹¹ / ₁₆	6-1209-85
						3	4 ⁷ / ₁₆	6-1212-85
						3 ¹ / ₂	4 ¹³ / ₁₆	6-1214-85
1 ³ / ₄	2 ¹ / ₈	2 ³ / ₄	3 ¹ / ₈	3.283	1 ¹¹ / ₁₆	1 ³ / ₄	3 ⁷ / ₁₆	6-1407-85
						2 ¹ / ₂	4 ³ / ₁₆	6-1410-85
						3 ¹ / ₄	4 ¹⁵ / ₁₆	6-1413-85
2	2 ¹ / ₂	3 ¹ / ₄	3 ⁵ / ₈	3.783	1 ¹⁵ / ₁₆	2	3 ¹⁵ / ₁₆	6-1608-85
						2 ³ / ₄	4 ¹ / ₁₆	6-1611-85
						3 ¹ / ₂	5 ⁷ / ₁₆	6-1614-85
						4 ¹ / ₄	6 ³ / ₁₆	6-1617-85
						5	6 ¹⁵ / ₁₆	6-1620-85
2 ¹ / ₂	3	3 ³ / ₄	4 ¹ / ₈	4.283	1 ¹⁵ / ₁₆	4	5 ¹⁵ / ₁₆	6-2016-85
						4 ³ / ₄	6 ¹ / ₁₆	6-2019-85
						5 ¹ / ₂	7 ⁷ / ₁₆	6-2022-85
3	3 ¹ / ₂	4 ¹ / ₄	4 ³ / ₄	4.908	1 ¹⁵ / ₁₆	4	5 ¹⁵ / ₁₆	6-2416-85
						4 ³ / ₄	6 ¹ / ₁₆	6-2419-85
						5 ¹ / ₂	7 ⁷ / ₁₆	6-2422-85