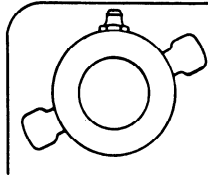


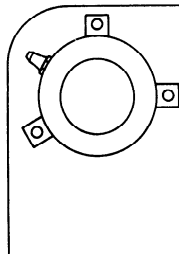


ALL STEEL RECTANGULAR CATALOG DIE SETS

Standard Toe Clamp
location for 1" pins
on "R" Type Die Sets



Standard Toe Clamp
location for 1 1/4" &
1 1/2" pins on "R"
Type Die Sets



DIE SPACE		THICKNESS		R Set No.	C	DR	E	G	MR	N	RO
L. to R. A	F. to B. B	Die Hldr. J	Punch Hldr. K								
20	8	1 1/4	1 1/2	R208-11	9 5/8	14	5 1/8	10 3/4	22	6 3/4	1 1/2
			2	R208-12							
		2 1/2	1 1/2	R208-21							
			2	R208-22							
		3	1 1/2	R208-31							
			2	R208-32							
20	12	1 1/4	1 1/2	R2012-11	13 5/8	14	7 1/8	14 3/4	22	8 3/4	1 1/2
			2	R2012-12							
		2 1/2	1 1/2	R2012-21							
			2	R2012-22							
		3	1 1/2	R2012-31							
			2	R2012-32							
20	14	2	1 1/2	R2014-11	15 5/8	14	8 1/8	16 3/4	22	9 3/4	1 1/2
			2	R2014-12							
		2 1/2	1 1/2	R2014-21							
			2	R2014-22							
		3	1 1/2	R2014-31							
			2	R2014-32							
22	6	1 1/4	1 1/2	R226-11	7 1/4	16 3/4	4 1/4	9 1/4	24	6 1/4	1 1/2
			2	R226-12							
		2 1/2	1 1/2	R226-21							
			2	R226-22							
22	9	1 1/4	1 1/2	R229-11	10 1/4	16 3/4	5 3/4	12 1/4	24	7 3/4	1 1/2
			2	R229-12							
		2 1/2	1 1/2	R229-21							
			2	R229-22							
		3	1 1/2	R229-31							
			2	R229-32							
22 1/2	12	2	1 1/2	R2212-11	13 1/4	16 3/4	7 1/4	15 1/4	24 1/2	9 1/4	1 1/2
			2	R2212-12							
		2 1/2	1 1/2	R2212-21							
			2	R2212-22							
		3	1 1/2	R2212-31							
			2	R2212-32							
22 1/2	16	2	1 1/2	R2216-11	17 1/4	16 3/4	9 1/4	19 1/4	24 1/2	11 1/4	1 1/2
			2	R2216-12							
		2 1/2	1 1/2	R2216-21							
			2	R2216-22							
		3	1 1/2	R2216-31							
			2	R2216-32							
25	7	1 1/4	1 1/2	R257-11	8 3/4	19 1/2	4 3/4	11	27	7	1 1/2
			2	R257-12							
		2 1/2	1 1/2	R257-21							
			2	R257-22							
		3	1 1/2	R257-31							
			2	R257-32							
25	11	1 1/4	1 1/2	R2511-11	12 1/4	19 1/2	6 3/4	15	27	9	1 1/2
			2	R2511-12							
		2 1/2	1 1/2	R2511-21							
			2	R2511-22							
		3	1 1/2	R2511-31							
			2	R2511-32							
25	14	1 1/4	1 1/2	R2514-11	15 1/4	19 1/2	8 3/4	18	27	10 1/2	1 1/2
			2	R2514-12							
		2 1/2	1 1/2	R2514-21							
			2	R2514-22							
		3	1 1/2	R2514-31							
			2	R2514-32							