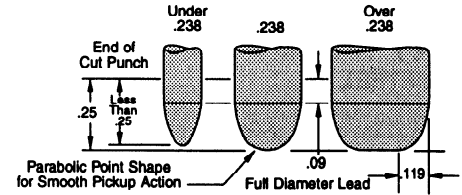
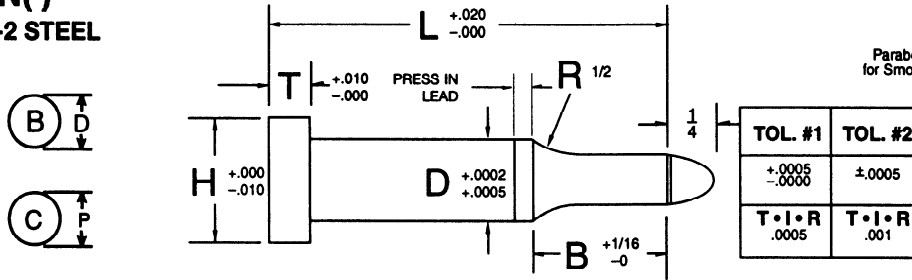




PIVOT PUNCH CORPORATION / BASIC SERIES
REGULAR PILOTS

STEEL: A2, M2 R/C 60-62
HEADS DRAWN TO: R/C 40-50

AN()
A-2 STEEL
HN()
M-2 STEEL



UNIVERSAL CODE: 100109 (SEE PAGE 175)

Shank		Head Dim.		Point Length B					Round		Overall Length L									
D	Code	H	T	NAPMA		Alternate			Min. SP	Range P	1.50	1.75	2.00	2.25	2.50	2.75	3.00	3.50	4.00	
				S	B	C	D	E												
.1875	18	.312	.125	.43	.75				.041	.061-.1875	X	X	X	X	X					
.2500	25	.375	.125	.50	.75				.061	.092-.2500	X	X	X	X	X					
.3125	31	.438	.125	.56	.75	1.00*			.061	.092-.3125	X	X	X	X	X	X	X			
.3750	37	.500	.188	.62	.75	1.00	1.25**		.061	.124-.3750	X	X	X	X	X	X	X	X		
.5000	50	.625	.188	.81		1.00	1.25		.124	.186-.5000			X	X	X	X	X	X	X	
.6250	62	.750	.250	.93			1.25	1.50***	.234	.374-.6250			X	X	X	X	X	X	X	X
.7500	75	.875	.250	1.06			1.25	1.50	.299	.499-.7500			X	X	X	X	X	X	X	X
1.0000	100	1.125	.250	1.25				1.50	.399	.686-1.0000			X	X	X	X	X	X	X	X

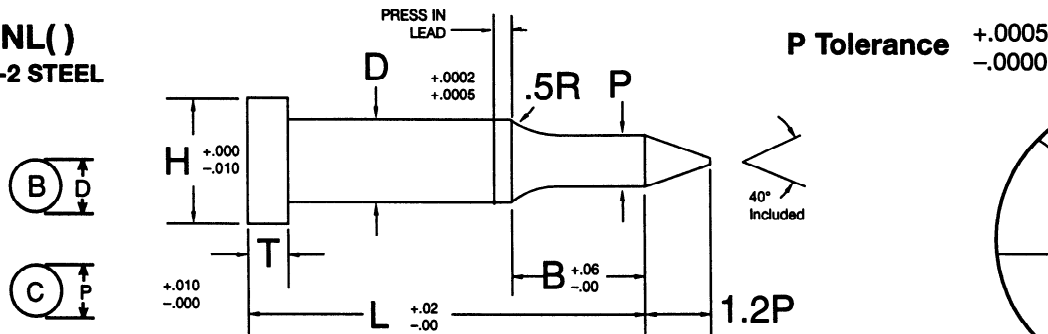
*NOT AVAILABLE ON 1.50 OVERALL LENGTH
**NOT AVAILABLE ON 1.75 OVERALL LENGTH
***NOT AVAILABLE ON 2.00 OVERALL LENGTH
MIN. SP APPLIES TO S POINT LENGTH

HOW TO ORDER TYPE D L B P
HNC 37 3 C .250

LONG NOSE PILOT

STEEL: M2 R/C 60-62
HEADS DRAWN TO: R/C 40-50

HNL()
M-2 STEEL



UNDER .186 SP PILOT NOSE IS 1.5P

P to D .0005 T.I.R.

UNIVERSAL CODE: 100108 (SEE PAGE 175)

Shank		Head Dim.		Round			Overall Length L													
D	Code	H	T	Std. B	Min. SP	Range P	2.50	2.75	3.00	3.25	3.50	3.75	4.00	4.25	4.50	4.75	5.00	5.25	5.50	
																				.3750
.5000	50	.625	.188	.81	.124	.249-.500	X	X	X	X	X	X	X	X	X	X	X	X	X	X
.6250	62	.750	.250	.94	.234	.311-.625	X	X	X	X	X	X	X	X	X	X	X	X	X	X
.7500	75	.875	.250	1.06	.299	.436-.750	X	X	X	X	X	X	X	X	X	X	X	X	X	X
1.0000	100	1.125	.250	1.25	.399	.749-1.000			X	X	X	X	X	X	X	X	X	X	X	X

*UNDER .186 PILOT NOSE IS 1.5P

HOW TO ORDER TYPE D L P
HLNC 50 4 .375