

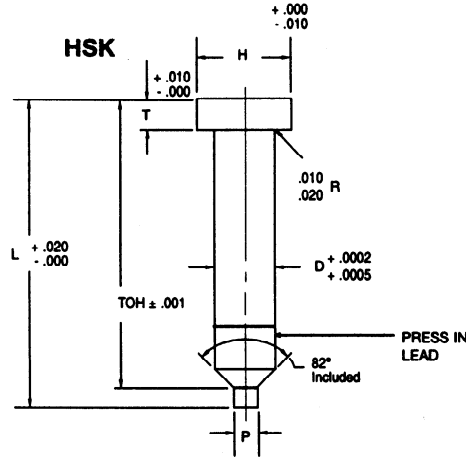


PIVOT PUNCH CORPORATION / BASIC SERIES
KOUNTERSINK PUNCHES

STEEL: M2 R/C 60-62
HEADS DRAWN TO R/C 40-50

HSK
M-2 HSS

Precision Kountersink Punches have an accurate ($\pm .001"$) length from under the head to the bottom of the countersink for precise timing of the die.



Round P, +.0005
-.0000 $\text{\textcircled{P}}$.0005 P to D

UNIVERSAL CODE: 1041 & 1042 (SEE PAGE 175)

Shank		Head Dim.		TOH	Range P	Overall Length L									
D	Code	H	T			1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/2	4	
.2500	25	.375	.125	Specify in .001" increments	.050-.125	X	X	X	X	X					
.3125	31	.438	.125		.076-.140	X	X	X	X	X	X				
.3750	37	.500	.188		.090-.187		X	X	X	X	X	X			
.5000	50	.625	.188		.141-.250			X	X	X	X	X	X		
.6250	62	.750	.250		.200-.281			X	X	X	X	X	X	X	
.7500	75	.875	.250		.264-.359				X	X	X	X	X	X	
1.0000	100	1.125	.250	.374-.500					X	X	X	X	X		

HOW TO ORDER TYPE D L P UH
HSK 37 3 .125 2.400