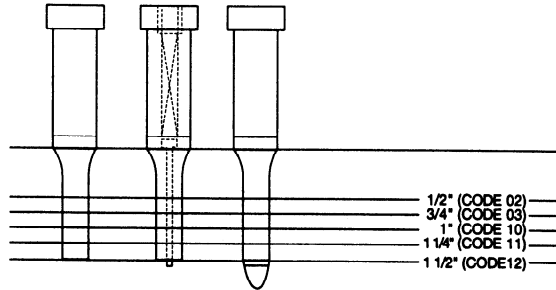




PIVOT PUNCH CORPORATION / SELECTIVE SERIES

BODY DIAMETER — Available in 11 fractional body diameters, held to a press fit tolerance of $\pm .0002$ to $\pm .0004$. Press-in lead will be furnished unless otherwise specified. Order designation first two numbers of decimal equivalent.

OVERALL LENGTH — A full range to meet most applications. Order designation: first numeral — inch increments, second numeral — quarter inch increments



Point Length — Five selective lengths from 1/2" (code 02) to 1-1/2" (code 12) in 1/4" increments, to meet most die building requirements. These standard lengths afford the opportunity to select longer point lengths where additional guiding or point life is a factor

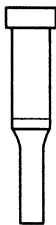
"P" LARGEST POINT DIMENSION — Available in .0001 increments at standard catalog prices.

"W" SMALLEST POINT DIMENSION — Available in .0001 increments at standard catalog prices. Use only where two dimensions are necessary to describe points.

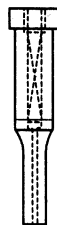
Punch Body Dia. Overall Length Point Length "P" "W" Tolerance

P 37 - 22 10 X .375 X .125 TOL #2

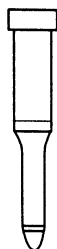
"P" PUNCH
PIERCING PUNCHES IN A
WIDE RANGE
OF SIZES



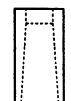
"E" EJECTOR
ASSURES
POSITIVE
SLUG EJECT-
TION



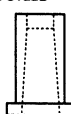
"N" PILOT NOSE
FOR EXTREME
ACCURACY IN
LOCATING STRIPS
FROM STATION TO
STATION ON
PROGRESSIVE DIES



"D" PRESS FIT,
HEADLESS DIE
BUTTONS, M2 OR
PM STEEL



"H" PRESS FIT,
HEAD TYPE DIE
BUTTONS, M2 OR
PM STEEL



"B" HEAD-DOWN
GUIDE BUSHINGS
A-2 STEEL ONLY

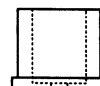


"G" HEADLESS



"T" HEAD-UP

"S" TWO-STEP GUIDE AND
STRIPPER BUSHINGS. A-2
STEEL ONLY



"OVERALL LENGTH
DIE BUTTONS AND
GUIDES INDICATED
BY TWO OR THREE
DIGIT DECIMAL.

**TWO STANDARD GAGE
TOLERANCES
AVAILABLE**

Tol. #1
($\pm .0002$, $-.0000$)
TIR .0003 — for the most
exacting requirements
Tol #2
($\pm .0004$ — $-.0000$)
TIR .0004 — for applica-
tions not requiring toler-
ance one.