



PIVOT PUNCH CORPORATION / SELECTIVE SERIES
SOLID PUNCHES

STEEL: AZ, M2 WC W-62
PM R/C W-62
HEADS DRAWN WC 40-50

A(P)

A-2 STEEL

H(P)

M-2 STEEL

P(P)

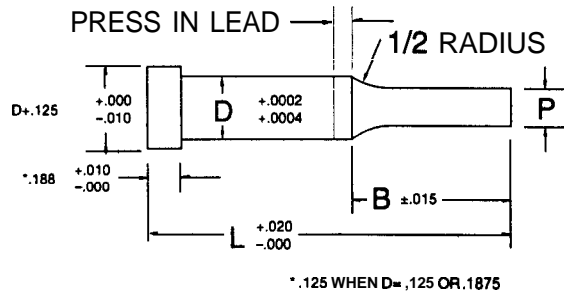
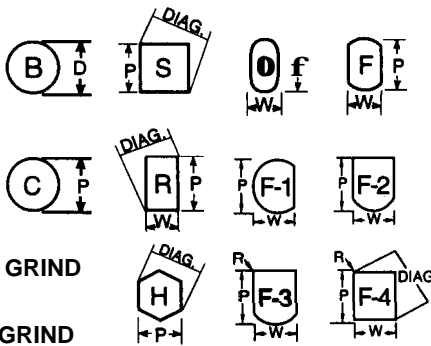
PM STEEL

Y(P)

M-2 STRAIGHT GRIND

PY(P)

PM STRAIGHT GRIND



TOLERANCE	
#1	#2
+0.002	+0.004
-0.000	-0.000
TIR .0003	TIR .0004

Shank		Point length B	Round			Shape			Overall Length L											
D	Code		Min SP	Range P	Min SW	Min W	Max Diag	1.25	1.50	1.75	2.00	2.25	2.50	2.75	3.00	3.25	3.50	3.75	4.00	
.1250	12	.50	.031	.031-.1250	.062	.062	.1250													
.1875	18		.042	.046-.1875	.062	.062	.1875													
.2500	25		.062	.062-.2500	.062	.062	.2500	1102	1202	1302	2002	2102	2202	2302	3002	3102	3202	3302	4002	
.3125	31		.062	.093-.3125	.062	.062	.093-.3125													
.3750	37		.062	.125-.3750	.080	.125	.3750													
.1250	12	.75	.042	.062-.1250	.062	.062	.1250													
.1875	18		.042	.062-.1875	.062	.062	.1875													
.2500	25		.062	.062-.2500	.062	.062	.2500													
.3125	31		.062	.093-.3125	.062	.062	.093-.3125													
.3750	37		.062	.125-.3750	.080	.125	.3750													
.4375	43		.093	.187-.4375	.109	.187	.4375		1203	1303	2003	2103	2203	2303	3003	3103	3203	3303	4003	
.5000	50		.125	.225-.5000	.125	.187	.5000													
.6250	62		.235	.310-.6250	.235	.250	.6250													
.7500	75		.300	.390-.7500	.235	.312	.7500													
1.0000	100		.400	.485-1.000	.235	.375	1.000													
.1250	12	1.00	.058	.062-.1250	.062	.062	.1250													
.1875	18		.058	.062-.1875	.062	.062	.1875													
.2500	25		.062	.062-.2500	.062	.062	.2500													
.3125	31		.062	.093-.3125	.093	.093	.3125													
.3750	37		.062	.125-.3750	.109	.125	.3750													
.4375	43		.093	.187-.4375	.109	.187	.4375			1310	2010	2110	2210	2310	3010	3110	3210	3310	4010	
.5000	50		.125	.225-.5000	.125	.187	.5000													
.6250	62		.235	.310-.6250	.235	.250	.6250													
.7500	75		.300	.390-.7500	.235	.312	.7500													
1.0000	100		.400	.485-1.000	.235	.375	1.000													
.1250	12	1.25	.075	.093-.1250	.093	.093	.1250													
.1875	18		.075	.093-.1875	.093	.093	.1875													
.2500	25		.080	.093-.2500	.093	.093	.2500													
.3125	31		.093	.093-.3125	.093	.093	.3125													
.3750	37		.093	.125-.3750	.125	.125	.3750													
.4375	43		.093	.187-.4375	.141	.187	.4375				2011	2111	2211	2311	3011	3111	3211	3311	4011	
.5000	50		.125	.225-.5000	.141	.187	.5000													
.6250	62		.234	.310-.6250	.235	.250	.6250													
.7500	75		.300	.390-.7500	.235	.312	.7500													
1.0000	100		.400	.485-1.000	.235	.375	1.000													
.1875	18	1.50	.093	.125-.1875	.125	.125	.1875													
.2500	25		.093	.125-.2500	.125	.125	.2500													
.3125	31		.093	.125-.3125	.125	.125	.3125													
.3750	37		.125	.125-.3750	.125	.125	.3750													
.4375	43		.125	.187-.4375	.172	.187	.4375													
.5000	50		.125	.225-.5000	.172	.187	.5000													
.6250	62		.234	.310-.6250	.235	.250	.6250				2112	2212	2312	3012	3112	3212	3312	4012		
.7500	75		.300	.390-.7500	.235	.312	.7500													
1.0000	100	.400	.485-1.000	.235	.375	1.000														

UNIVERSAL CODE: 1101 (SEE PAGE 175)

HOW TO ORDER STEEL SHAPE PUNCH BODY OVERALL POINT TOLERANCE
H C P 37 22 10 X .250 TOL #2 UNLESS SPECIFIED
TOL. 11 WILL SE FURNISHED