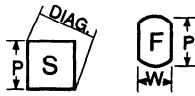




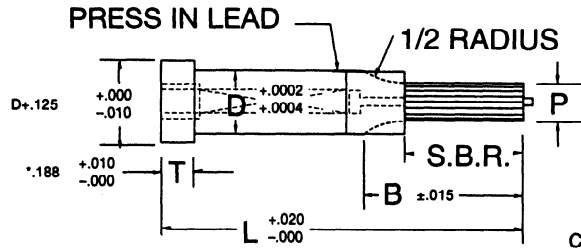
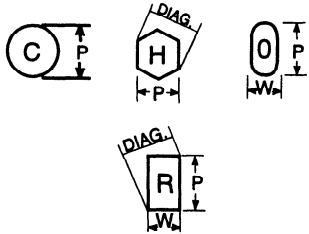
PIVOT PUNCH CORPORATION / SELECTIVE SERIES  
**EJECTOR WHIPSLEEVE PUNCHES**

STEEL: M-2 R/C 60/62  
PM R/C 60/62  
HEADS DRAWN TO R/C 40-50

**X(E)**  
M-2 STEEL



**PX(E)**  
PM STEEL



TOLERANCE	
#1	#2
+0.002	+0.004
-0.000	-0.000
TIR .0003	TIR .0004

SEE "LOSS OF RADIUS CHART"  
CATALOG PAGE # 185

\*.125 WHEN D = .1875

Shank		Point Length B	Round		Shape			Overall Length L								
D	Code		Min SP	Range P	Min SW	Min W	Max Diag	1.50	1.75	2.00	2.25	2.50	2.75	3.00	3.25	3.50
.1875	18	.50	.042	.046-.109	.062	.062-.109										
.2500	25		.062	.062-.125	.062	.062-.125	1202									
.3125	31		.062	.093-.172	.062	.093-.172		1502		2002	2102	2202				
.3750	37		.062	.125-.218	.080	.125-.218										
.1875	18	.75	.042	.062-.109	.062	.062-.109										
.2500	25		.062	.062-.125	.062	.062-.125	1203									
.3125	31		.062	.093-.172	.062	.093-.172		1303								
.3750	37		.062	.125-.218	.080	.125-.218				2003						
.4375	43		.093	.187-.250	.109	.187-.250										
.5000	50		.125	.225-.297	.125	.187-.297					2103	2203	2303			
.6250	62		.235	.310-.375	.235	.250-.375								3003	3103	
.7500	75		.300	.390-.500	.235	.312-.500										
1.000	100	.400	.485-.687	.235	.375-.687											
.2500	25	1.00	.062	.062-.125	.062	.062-.125										
.3125	31		.062	.093-.172	.093	.093-.172		1510								
.3750	37		.062	.125-.218	.109	.125-.218			2010							
.4375	43		.093	.187-.250	.109	.187-.250										
.5000	50		.125	.225-.297	.125	.187-.297				2110	2210	2310	3010			
.6250	62		.235	.310-.375	.235	.250-.375									3110	3210
.7500	75		.300	.390-.500	.235	.312-.500										
1.000	100		.400	.485-.687	.235	.375-.687										
.3125	31	1.25	.093	.093-.172	.093	.093-.172										
.3750	37		.093	.125-.218	.125	.125-.218										
.4375	43		.093	.187-.250	.141	.187-.250										
.5000	50		.125	.225-.297	.141	.187-.297										
.6250	62		.234	.310-.375	.235	.250-.375				2011	2111	2211	2311	3011		
.7500	75		.300	.390-.500	.235	.312-.500									3111	3211
1.000	100	.400	.485-.687	.235	.375-.687											

**HOW TO ORDER**

TYPE SHANK PUNCH DIA. BODY CODE OVERALL LENGTH POINT LENGTH "P" TOLERANCE  
**X C E 37 22 10 .187 TOL #2**