



PIVOT PUNCH CORPORATION / SELECTIVE SERIES
PILOTS

STEEL: A-2, M-2 WC 60/62
PM R/C 60/62
HEADS DRAWN TO R/C 40-50

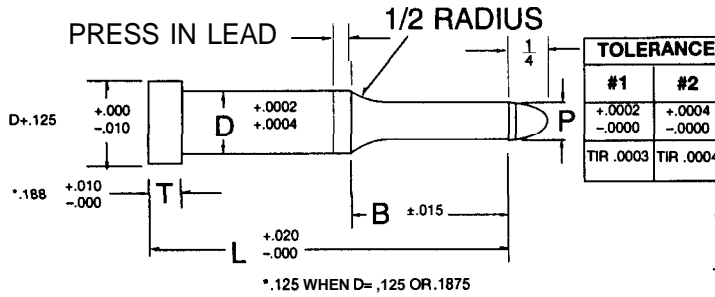
A(N)

A-2 STEEL

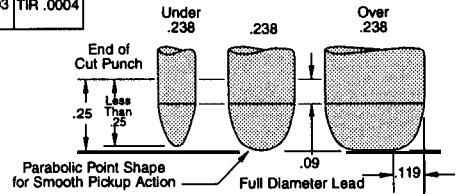


H(N)

M-2 STEEL



TOLERANCE	
#1	#2
+0.0002	+0.0004
-0.0000	-0.0000
TIR .0003	TIR .0004



UNIVERSAL CODE: 110107 (SEE PAGE 175)

Shank		Point Length B	Round		Length L													
D	Code		Min SP	Range P	1.25	1.50	1.75	2.00	2.25	2.50	2.75	3.00	3.25	3.50	3.75	4.00		
.1250	12	.50	.050	.061-.1250														
.1875	18		.050	.061-.1875														
.2500	25		.061	.061-.2500	1102	1202	1302	2002	2102	2202	2302	3002						
.3125	31		.061	.092-.3125									3102	3202				
.3750	37		.061	.124-.3750												3302	4002	
.1250	12	.75	.050	.061-.1250														
.1875	18		.050	.061-.1875														
.2500	25		.061	.061-.2500														
.3125	31		.061	.092-.3125														
.3750	37		.061	.124-.3750														
.4375	43		.092	.186-.4375		1203	1303	2003	2103	2203	2303	3003	3103	3203		3303	4003	
.5000	50		.124	.224-.5000														
.6250	62		.234	.309-.6250														
.7500	75		.299	.389-.7500														
.1250	12	1.00	.057	.061-.1250														
.1875	18		.057	.061-.1875														
.2500	25		.061	.061-.2500														
.3125	31		.061	.092-.3125														
.3750	37		.061	.124-.3750														
.4375	43		.092	.186-.4375			1310	2010	2110	2210	2310	3010	3110	3210		3310	4010	
.5000	50		.124	.224-.5000														
.6250	62		.234	.309-.6250														
.7500	75		.299	.389-.7500														
.1250	12	1.25	.074	.092-.1250														
.1875	18		.074	.092-.1875														
.2500	25		.079	.092-.2500														
.3125	31		.092	.092-.3125														
.3750	37		.092	.124-.3750														
.4375	43		.092	.186-.4375				2011	2111	2211	2311	3011	3111	3211		3311	4011	
.5000	50		.124	.224-.5000														
.6250	62		.234	.309-.6250														
.7500	75		.299	.389-.7500														
.1250	12	1.50	.092	.124-.1875														
.2500	25		.092	.124-.2500														
.3125	31		.092	.124-.3125														
.3750	37		.124	.124-.3750														
.4375	43		.124	.186-.4375														
.5000	50		.124	.224-.5000														
.6250	62		.234	.309-.6250														
.7500	75		.299	.389-.7500														
.1000	100		.399	.484-1.0000														

HOW TO ORDER STEEL SHAPE PUNCH DIA. CODE BODY OVERALL POINT "P" TOLERANCE UNLESS SPECIFIED
H C N 37 22 10 X .250 TOL #2 TOL. #1 WILL BE FURNISHED