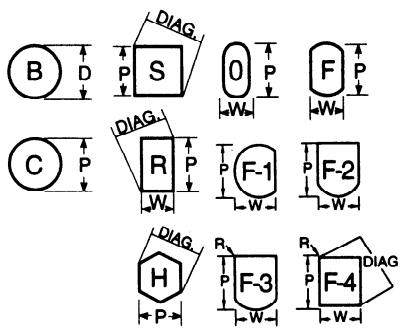
MATIS INC. P.O. BOX 1437 BRIDGEVIEW, IL 60455-0437

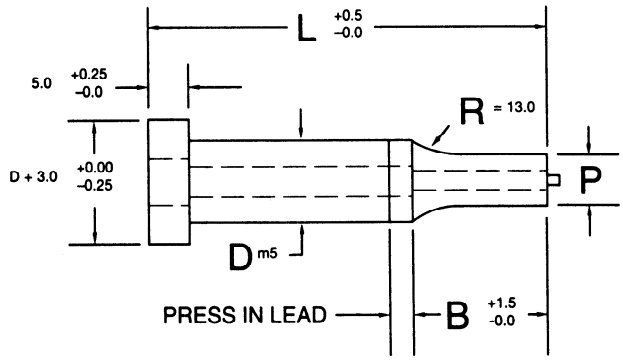
PIVOT PUNCH CORPORATION / BASIC SERIES METRIC

EJECTOR PUNCH

STEEL: M-2 R/C 60/62
HEADS DRAWN TO R/C 40-50

BME( )





Basic

Round P	+0.01 - 0.00	T.I.R. = 0.01
Shape P,W	±0.01	T.I.R. = 0.02

Shank D	Point Std.	Length B Alt.	Min P	Range P	Min. W	Min. W	Max P/G	Length = L 40	50	56	60	63	70	71	80	90	100
05	16	20	1.3	1.60-5.00	1.6		1.60-4.97	X	X	X	X	X	X	X			
06	16	20	2.0	2.50-6.00	2.5		2.50-5.97	X	X	X	X	X	X	X	X		
08	20	25	3.0	3.00-8.00	3.0		3.00-7.97	X	X	X	X	X	X	X	X		
10	20	25	4.0	4.50-10.00	4.0		4.50-9.97		X	X	X	X	X	X	X	X	X
13	20	25	4.0	6.00-13.00	4.0		6.00-12.97		X	X	X	X	X	X	X	X	X
16	25	32	6.0	8.00-16.00	6.0		6.30-15.97		X	X	X	X	X	X	X	X	X
20	25	32	6.0	12.00-20.00	6.0		8.00-19.97			X	X	X	X	X	X	X	X
25	25	32	8.0	16.00-25.00	6.0		10.00-24.97			X	X	X	X	X	X	X	X
32	32	38	10.0	24.00-32.00	6.0		12.50-31.97						X	X	X	X	X

P,W Increments = 0.01

L=40, Max B=13
L=50, Max B=25

HOW TO ORDER

TYPE	SHAPE	DIA. CODE	LENGTH	SBR	"P"	"W"
BME	0	08	50	19	5.60	4.35