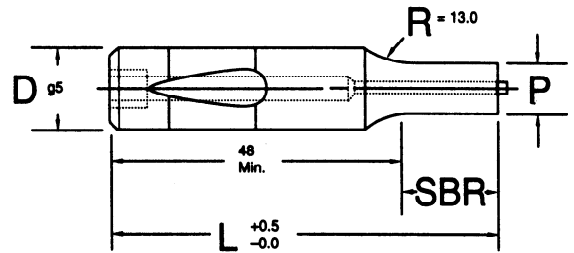
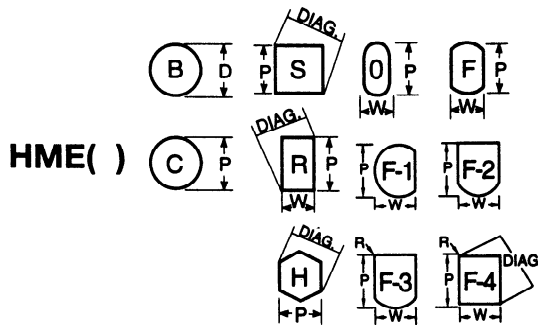




## PIVOT PUNCH CORPORATION / BALL LOCK METRIC HEAVY DUTY EJECTOR PUNCH

STEEL: M-2 R/C 60/62



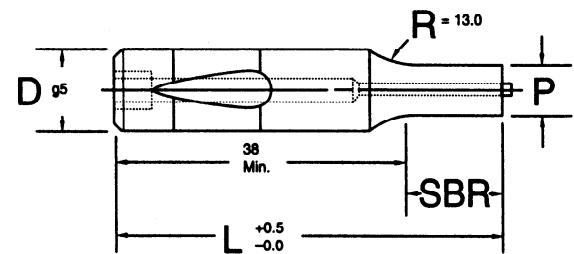
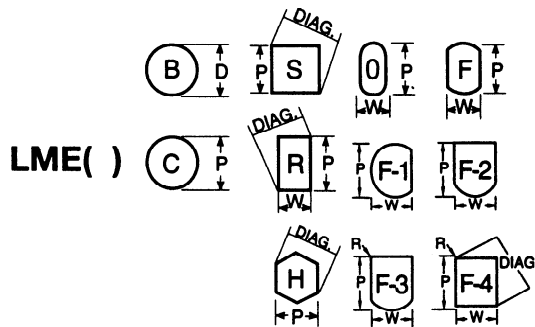
Round P	+0.01	T.I.R. = 0.01
	-0.00	
Shape P,W	±0.01	T.I.R. = 0.02

Shank D	Point Length B			Range "P"	Min. W	Max. Diag.	Length = L						
	ALT A	STD	ALT B				63	71	80	90	100	110	125
10	10	19	-	3.00-10.00	3.00	9.97	X	X	X	X	X	X	X
13	13	19	-	5.00-13.00	4.50	12.97	X	X	X	X	X	X	X
16	13	19	25	8.00-16.00	6.00	15.97	X	X	X	X	X	X	X
20	13	19	25	12.00-20.00	8.00	19.97	X	X	X	X	X	X	X
25	13	19	25	16.00-25.00	10.00	24.97		X	X	X	X	X	X
32	13	19	25	24.00-32.00	12.50	31.97		X	X	X	X	X	X
40	19	25	32	30.00-40.00	14.00	39.97			X	X	X	X	X

### HOW TO ORDER

TYPE: HMEC    DIA. CODE: 13    LENGTH: 80    B: S    "P": 7.0

## LIGHT DUTY EJECTOR PUNCH



Round P	+0.01	T.I.R. = 0.01
	-0.00	
Shape P,W	±0.01	T.I.R. = 0.02

Shank D	Point Length B			Range "P"	Min. W	Max. Diag.	Length = L				
	ALT A	STD	ALT B				63	71	80	90	100
06	10	19	-	1.60-6.00	1.60	5.97	X	X	X	X	X
10	10	19	-	3.00-10.00	3.00	9.97	X	X	X	X	X
13	13	19	-	5.00-13.00	4.50	12.97	X	X	X	X	X
16	13	19	25	8.00-16.00	6.00	15.97	X	X	X	X	X
20	13	19	25	12.00-20.00	8.00	19.97	X	X	X	X	X
25	13	19	25	16.00-25.00	10.00	24.97	X	X	X	X	X
32	13	19	25	24.00-32.00	12.50	31.97		X	X	X	X
38	19	25	30	31.00-38.00	14.00	37.97			X	X	X

### HOW TO ORDER

TYPE: LMEC    DIA. CODE: 13    LENGTH: 71    B: S    "P": 6.5