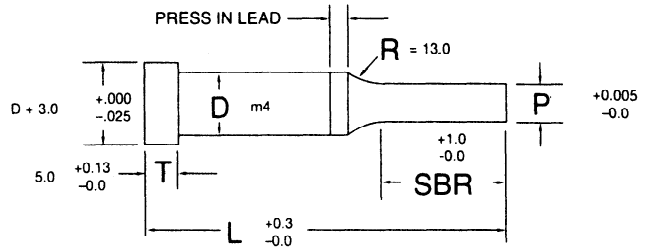
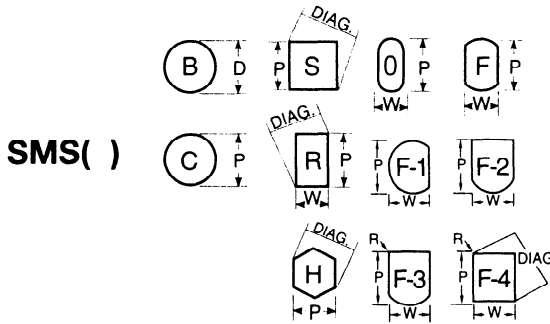




PIVOT PUNCH CORPORATION / SELECTIVE SERIES METRIC
SOLID PUNCH

STEEL: M-2 R/C 60/62
HEADS DRAWN TO R/C 40-50



Selective Tol. 1

Round & Shape	+0.005 -0.0	T.I.R. = 0.008
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D	SBR	Round Range P	Shape Min. W Max. DIAG.	Length = L									
				40.0	45.0	50.0	56.0	60.0	63.0	71.0	80.0	90.0	100.0
04	8.0	1.00- 3.99	1.60- 4.00										
05		1.20- 4.99	1.60- 5.00										
06		1.60- 5.99	1.60- 6.00	4008	4508	5008	5608	6008	6308	7108	8008	9008	10008
08		2.00- 7.99	2.00- 8.00										
10		2.50- 9.99	3.20- 10.00										
04	13.0	1.60- 3.99	1.60- 4.00										
05		1.60- 4.99	1.60- 5.00										
06		1.60- 5.99	1.60- 6.00										
08		2.50- 7.99	2.50- 8.00										
10		3.20- 9.99	3.20-10.00		4513	5013	5613	6013	6313	7113	8013	9013	10013
13		5.00-12.99	4.50-13.00										
16		8.00-15.99	6.00-16.00										
20		10.00-19.99	8.00-20.00										
25		12.00-24.99	9.00-25.00										
32		16.00-31.99	10.00-32.00										
04	19.0	1.60- 3.99	1.60- 4.00										
05		1.60- 4.99	1.60- 5.00										
06		1.60- 5.99	1.06- 6.00										
08		2.50- 7.99	2.50- 8.00										
10		3.20- 9.99	3.20-10.00										
13		5.00-12.99	4.50-13.00		4519	5019	5619	6019	6319	7119	8019	9019	10019
16		8.00-15.99	6.00-16.00										
20		10.00-19.99	8.00-20.00										
25		12.00-24.99	9.00-25.00										
32		16.00-31.99	10.00-32.00										
04	25.0	2.50- 3.99	2.50- 4.00										
05		2.50- 4.99	2.50- 5.00										
06		2.50- 5.99	2.50- 6.00										
08		2.50- 7.99	2.50- 8.00										
10		3.20- 9.99	3.20-10.00										
13		5.00-12.99	4.50-13.00				5625	6025	6325	7125	8025	9025	10025
16		8.00-15.99	6.00-16.00										
20		10.00-19.99	8.00-20.00										
25		12.00-24.99	9.00-25.00										
32		16.00-31.99	10.00-32.00										

HOW TO ORDER

TYPE	SHAPE	DIA. CODE	LENGTH	SBR	"P"	"W"
SMS	0	10	60	19	5.20	4.60