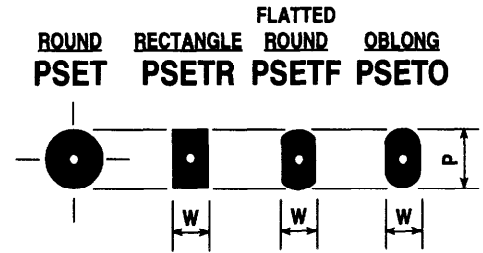
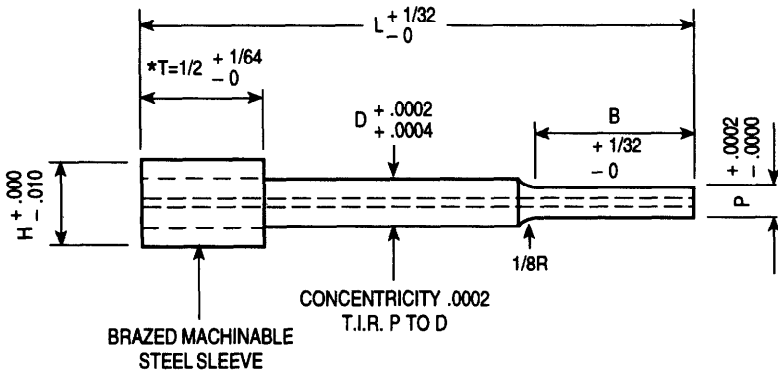




OBERG CARBIDE PUNCH & DIE / STANDARD TOLERANCE CARBIDE PUNCHES WITH AIR HOLE AND MACHINABLE STEEL SLEEVE HEAD



| CATALOG NUMBER | D DIAMETER | P POINT DIAMETER | B POINT LENGTH | H HEAD DIAMETER | AIR HOLE DIA. | L = LENGTH | | | | | | | | | |
|----------------|------------|------------------|----------------|-----------------|---------------|------------|-------|-------|-------|---|-------|-------|-------|---|--|
| | | | | | | 2 | 2 1/4 | 2 1/2 | 2 3/4 | 3 | 3 1/4 | 3 1/2 | 3 3/4 | 4 | |
| 1PSET-H18 | .1875 | .093 - .1259 | 3/4" | .250 | 3/64" | . | . | . | . | . | . | . | . | . | |
| 2PSET-H18 | .1875 | .126 - .1875 | 7/8" | .250 | 3/64" | . | . | . | . | . | . | . | . | . | |
| 1PSET-H25 | .250 | .093 - .1259 | 3/4" | .340 | 3/64" | . | . | . | . | . | . | . | . | . | |
| 2PSET-H25 | .250 | .126 - .250 | 7/8" | .340 | 3/64" | . | . | . | . | . | . | . | . | . | |
| 1PSET-H31 | .3125 | .125 - .2499 | 7/8" | .400 | 3/64" | . | . | . | . | . | . | . | . | . | |
| 2PSET-H31 | .3125 | .250 - .3125 | 7/8" | .400 | 3/64" | . | . | . | . | . | . | . | . | . | |
| 1PSET-H37 | .375 | .187 - .3139 | 7/8" | .460 | 5/64" | . | . | . | . | . | . | . | . | . | |
| 2PSET-H37 | .375 | .314 - .375 | 7/8" | .460 | 5/64" | . | . | . | . | . | . | . | . | . | |
| 1PSET-H43 | .4375 | .314 - .3749 | 7/8" | .562 | 7/64" | . | . | . | . | . | . | . | . | . | |
| 2PSET-H43 | .4375 | .375 - .4375 | 7/8" | .562 | 7/64" | . | . | . | . | . | . | . | . | . | |
| 1PSET-H50 | .500 | .375 - .4379 | 7/8" | .625 | 9/64" | . | . | . | . | . | . | . | . | . | |
| 2PSET-H50 | .500 | .438 - .500 | 7/8" | .625 | 9/64" | . | . | . | . | . | . | . | . | . | |
| 1PSET-H62 | .625 | .438 - .5299 | 7/8" | .750 | 9/64" | . | . | . | . | . | . | . | . | . | |
| 2PSET-H62 | .625 | .530 - .625 | 7/8" | .750 | 9/64" | . | . | . | . | . | . | . | . | . | |

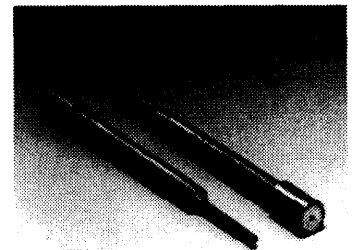
NOTE: ANY DIMENSION OTHER THAN THOSE SHOWN QUOTED ON REQUEST

WHEN ORDERING SPECIFY:

| Quantity | Catalog Number | L | P |
|----------|----------------|----|--------|
| 3 | 1PSET-H50 | 3" | .4120" |

| Quantity | Catalog Number | L | Point Dimensions |
|----------|----------------|----|--------------------------|
| 12 | 1PSETO-H18 | 2" | W = .1270" P = .1800" |

All outside corners to be sharp unless otherwise specified by customer.



**Also available with 3/16" head thickness - no additional charge.*

Note: These punches are available with shaped points.

This catalog covers +.0002/+0.0004" tolerance die components.
For +.00005/-0.00000" tolerance die components, please refer to our precision catalog.