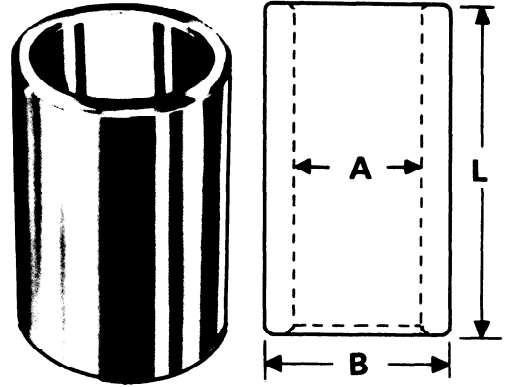




STRAIGHT SLEEVE BALL BEARING BUSHINGS

NOM. POST DIA.	NOM. BUSHING I.D. A	NOM. BUSHING O.D. B	LENGTH L	CATALOG NUMBER
1	1 $\frac{3}{8}$	1 $\frac{7}{8}$	2 $\frac{1}{2}$	6-0810-86
			3	6-0812-86
			3 $\frac{1}{2}$	6-0814-86
			4	6-0816-86
			4 $\frac{1}{2}$	6-0818-86
			5	6-0820-86
1 $\frac{1}{4}$	1 $\frac{5}{8}$	2 $\frac{1}{8}$	3	6-1012-86
			3 $\frac{1}{2}$	6-1014-86
			4	6-1016-86
			4 $\frac{1}{2}$	6-1018-86
			5	6-1020-86
			6	6-1024-86
1 $\frac{1}{2}$	1 $\frac{7}{8}$	2 $\frac{1}{2}$	3	6-1212-86
			3 $\frac{3}{4}$	6-1215-86
			4 $\frac{1}{2}$	6-1218-86
			5	6-1220-86
			5 $\frac{1}{2}$	6-1222-86
			6	6-1224-86
			7	6-1228-86
			8	6-1232-86
1 $\frac{3}{4}$	2 $\frac{1}{8}$	2 $\frac{3}{4}$	3 $\frac{1}{2}$	6-1414-86
			4 $\frac{1}{4}$	6-1417-86
			5	6-1420-86
			5 $\frac{1}{2}$	6-1422-86
			6	6-1424-86
			7	6-1428-86
			8	6-1432-86
			9	6-1436-86
2	2 $\frac{1}{2}$	3 $\frac{1}{4}$	4	6-1616-86
			4 $\frac{3}{4}$	6-1619-86
			5 $\frac{1}{2}$	6-1622-86
			6 $\frac{1}{4}$	6-1625-86
			7	6-1628-86
			8	6-1632-86
			9	6-1636-86
			10	6-1640-86
2 $\frac{1}{2}$	3	3 $\frac{3}{4}$	6	6-2024-86
			6 $\frac{3}{4}$	6-2027-86
			7 $\frac{1}{2}$	6-2030-86
			8 $\frac{1}{2}$	6-2034-86
			9 $\frac{1}{2}$	6-2038-86
			10 $\frac{1}{2}$	6-2042-86
3	3 $\frac{1}{2}$	4 $\frac{1}{4}$	6	6-2424-86
			6 $\frac{3}{4}$	6-2427-86
			7 $\frac{1}{2}$	6-2430-86
			8 $\frac{1}{2}$	6-2434-86
			9 $\frac{1}{2}$	6-2438-86
			10 $\frac{1}{2}$	6-2442-86



Precision Straight Sleeve Bushings are made from vacuum degassed quality, electric furnace alloy steel. They are manufactured to the same precision standards as demountable Bushings, the highest standards in the industry.

Like all components of the Standard Ball Bearing Bushing Assembly, these straight sleeve bushings are completely interchangeable.

INSTALLATION INSTRUCTIONS

In order to avoid the bushing close-in which occurs as a result of a press-fit, these bushings, manufactured to a wring fit, should be retained with Bushing Mount. When so installed, it is not necessary to hone the bushing bore after installation, and the bushing fit will be correct.

Application of Bushing Mount:

1. Degrease bushing OD and die shoe bore with alcohol, acetone or other volatile solvent and wipe dry.
2. Apply Bushing Mount sparingly to both surfaces.
3. Wring bushing into die shoe.
4. Allow 4-hour cure at 72°F. To accelerate cure, heat with heat-lamp, etc. Do not disturb bushing until cure is complete.

BALL BEARING BUSHING ASSEMBLY

NOM. GUIDE POST DIA.	BORE SIZES	
	PUNCH HOLDER FOR GUIDE POSTS	DIE SHOE FOR SHOULDER OR STRAIGHT SLEEVE BALL BUSHINGS
1	.9988	1.8755
	.9980	1.8748
1 $\frac{1}{4}$	1.2488	2.1255
	1.2480	2.1248
1 $\frac{1}{2}$	1.4983	2.5005
	1.4975	2.4998
1 $\frac{3}{4}$	1.7483	2.7505
	1.7475	2.7498
2	1.9983	3.2505
	1.9975	3.2498
2 $\frac{1}{2}$	2.4978	3.7505
	2.4970	3.7498
3	2.9978	4.2505
	2.9970	4.2498