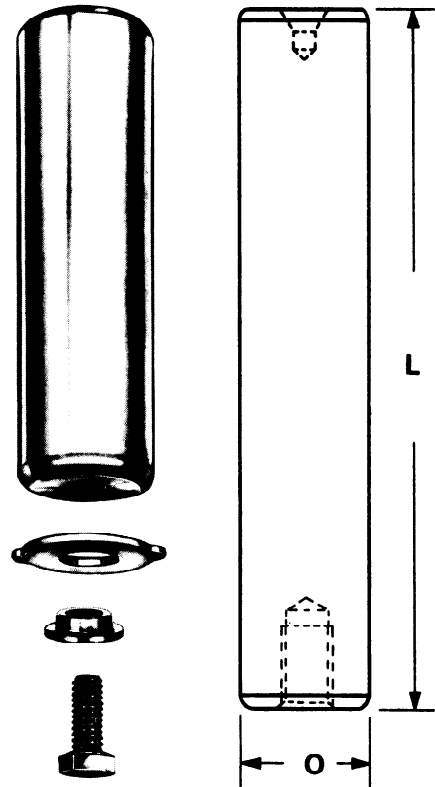




BALL BEARING GUIDE POSTS

NOM. DIA. "O"	LENGTH L	CAT. NO.	NOM. DIA. "O"	LENGTH L	CAT. NO.
1"	3¼	5-0813-82	1¾"	8½	5-1434-82
	3¾	5-0815-82		9	5-1436-82
	4¼	5-0817-82		9½	5-1438-82
	4½	5-0818-82		10	5-1440-82
	4¾	5-0819-82		10½	5-1442-82
	5	5-0820-82		11	5-1444-82
	5¼	5-0821-82		11½	5-1446-82
	5½	5-0822-82		12	5-1448-82
	5¾	5-0823-82		12½	5-1450-82
	6	5-0824-82		13	5-1452-82
	6½	5-0826-82		14	5-1456-82
	7	5-0828-82		15	5-1460-82
	7½	5-0830-82		17	5-1468-82
	8	5-0832-82			
	8½	5-0834-82			
	9	5-0836-82			
1¼"	4¼	5-1017-82	2"	5¾	5-1623-82
	4¾	5-1019-82		6½	5-1626-82
	5¼	5-1021-82		7¼	5-1629-82
	5½	5-1022-82		7½	5-1630-82
	5¾	5-1023-82		7¾	5-1631-82
	6	5-1024-82		8	5-1632-82
	6½	5-1026-82		8½	5-1634-82
	7	5-1028-82		9	5-1636-82
	7½	5-1030-82		9½	5-1638-82
	8	5-1032-82		10	5-1640-82
	8½	5-1034-82		10½	5-1642-82
	9	5-1036-82		11	5-1644-82
	10	5-1040-82		11½	5-1646-82
	11	5-1044-82		12	5-1648-82
	12	5-1048-82		12½	5-1650-82
	1½"	4¼		5-1217-82	2½"
5		5-1220-82	8¾	5-2035-82	
5¾		5-1223-82	9½	5-2038-82	
6		5-1224-82	10	5-2040-82	
6½		5-1226-82	11	5-2044-82	
7		5-1228-82	12	5-2048-82	
7½		5-1230-82	13	5-2052-82	
8		5-1232-82	14	5-2056-82	
8½		5-1234-82	17	5-2068-82	
9		5-1236-82	18	5-2072-82	
9½		5-1238-82	20	5-2080-82	
10		5-1240-82			
10½		5-1242-82			
11		5-1244-82			
11½		5-1246-82			
12		5-1248-82			
12½	5-1250-82				
13	5-1252-82				
14	5-1256-82				
1¾"	5	5-1420-82	3"	8½	5-2434-82
	5¾	5-1423-82		9¼	5-2437-82
	6½	5-1426-82		10	5-2440-82
	7	5-1428-82		11	5-2444-82
	7½	5-1430-82		12	5-2448-82
	8	5-1432-82		13	5-2452-82
				14	5-2456-82
				17	5-2468-82
		20	5-2480-82		



Precision Guide Posts for Ball Bearing Bushing Assemblies are vacuum degassed quality, electric furnace alloy steel, with a smooth, hard wearing surface that assures free-rolling of balls and extends life of guide posts.

Guide posts are drilled and tapped at bottom for mounting of ball cage by washer assembly. This unique mounting method provides the entire surface of the guide post for guiding and permits ball cage, when not under pre-load, to rotate freely full 360 degrees around guide post, eliminating scoring or tracking of guide post surface.

NOM. POST DIA.	WASHER ASSEMBLIES	
	TYPE I	TYPE II
	CAT. NO.	CAT. NO.
1	6-0008-82-1	6-0008-82-2
1¼	6-0010-82-1	6-0010-82-2
1½	6-0012-82-1	6-0012-82-2
1¾	6-0014-82-1	6-0014-82-2
2	6-0016-82-1	6-0016-82-2
2½	6-0020-82-1	6-0020-82-2
3	6-0024-82-1	6-0024-82-2

GUIDE POST TAP SIZES		RECOMMENDED SEATING TORQUE	
NOM. DIA. "O"	TAP SIZE	LBS.-IN.	LBS.-FT.
1 - 1¼	¾-18 N.C.	320	26
1½ - 1¾ - 2	¾-16 N.C.	560	47
2½ - 3	½-13 N.C.	1350	112