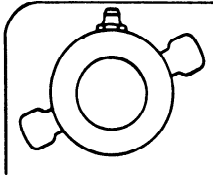


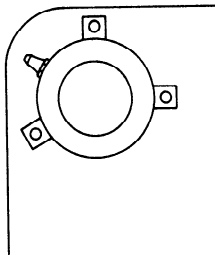


ALL STEEL RECTANGULAR CATALOG DIE SETS

Standard Toe Clamp location for 1" pins on "R" Type Die Sets



Standard Toe Clamp location for 1 1/4" & 1 1/2" pins on "R" Type Die Sets



DIE SPACE		THICKNESS		R Set No.	C	DR	E	G	MR	N	RO
L. to R. A	F. to B. B	Die Hldr. J	Punch Hldr. K								
13	4	1 1/2	1 1/2	R134-11	5	9 1/2	3	6 1/2	15	4 1/2	1 1/4
			2	R134-12							
		2	1 1/2	R134-21							
			2	R134-22							
		2 1/2	1 1/2	R134-31							
2	2	R134-32									
13	6	1 1/2	1 1/2	R136-11	7	9 1/2	4	8 1/2	15	5 1/2	1 1/4
			2	R136-12							
		2	1 1/2	R136-21							
			2	R136-22							
		2 1/2	1 1/2	R136-31							
2	2	R136-32									
14	8	1 1/2	1 1/2	R148-11	9 1/2	10 1/4	5 1/2	10 1/4	16	6 3/4	1 1/2
			2	R148-12							
		2 1/2	1 1/2	R148-21							
			2	R148-22							
14	10	1 1/2	1 1/2	R1410-11	11 1/2	10 1/4	6 1/2	12 1/4	16	7 3/4	1 1/2
			2 1/2	R1410-12							
		2 1/2	1 1/2	R1410-21							
			2 1/2	R1410-22							
		3 1/2	1 1/2	R1410-31							
2 1/2	2 1/2	R1410-32									
14	14	1 1/2	1 1/2	R1414-11	15 1/2	10 1/4	8 1/2	16 1/4	16	9 1/4	1 1/2
			2 1/2	R1414-12							
		2 1/2	1 1/2	R1414-21							
			2 1/2	R1414-22							
		3 1/2	1 1/2	R1414-31							
2 1/2	2 1/2	R1414-32									
15	5	1 1/2	1 1/2	R155-11	6 1/2	10 1/4	3 1/2	7 1/4	17	4 1/4	1 1/2
			2	R155-12							
		2	1 1/2	R155-21							
			2	R155-22							
		2 1/2	1 1/2	R155-31							
2	2	R155-32									
15	7	1 1/2	1 1/2	R157-11	8 1/2	10 1/4	4 1/2	9 1/4	17	6 1/4	1 1/2
			2	R157-12							
		2	1 1/2	R157-21							
			2	R157-22							
		2 1/2	1 1/2	R157-31							
2	2	R157-32									
15	9	1 1/2	1 1/2	R159-11	10 1/2	10 1/4	5 1/2	11 1/4	17	7 1/4	1 1/2
			2	R159-12							
		2	1 1/2	R159-21							
			2	R159-22							
		2 1/2	1 1/2	R159-31							
2	2	R159-32									
18	5	1 1/2	1 1/2	R185-11	6 1/2	14	3 1/2	7 1/4	20	5 1/4	1 1/2
			2	R185-12							
		2	1 1/2	R185-21							
			2	R185-22							
		2 1/2	1 1/2	R185-31							
2	2	R185-32									