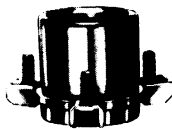
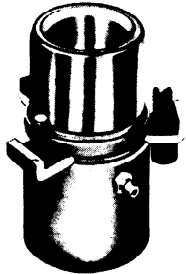
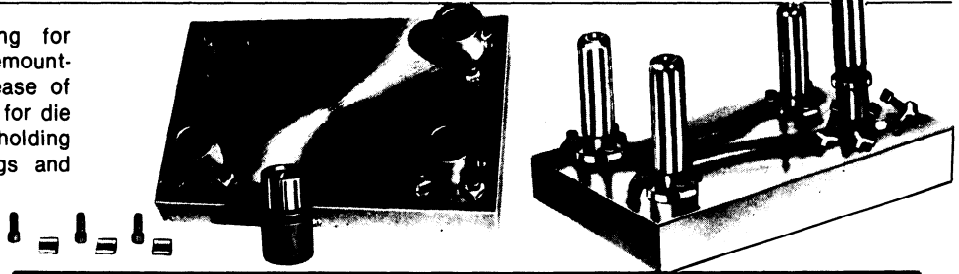




Danly Style Demountable Bushings and Guide Post Clamping

Clamp and screw mounting for Demountable Bushings and Demountable Guide Posts provides ease of assembly, ready accessibility for die grinding, and four times the holding power of pressed-in bushings and posts.



APPLICATION	NOM. DIA.		CLAMP DATA										
	BUSH. I.D. POST O.D.	LOCATION				SIZE				CLAMP NO.	PER UNIT	SCREW SIZE	T
		M	N	L	K	A	B	C	D				
BUSHINGS, DEMOUNTABLE SHOULDER AND SHORT SHOULDER	3/4	25/32	1 1/64	90°	45°	15/32	1/2	.125	7/32	6-95-1	2	1/4-20x5/8	1 5/32
	7/8	29/32	1 9/64										
	1	1 1/16	1 3/8	90°	45°	5/8	5/8	.193	1 1/32	6-90-1	2	1/4-20x3/4	3 9/64
	1 1/4	1 7/32	1 17/32										
	1 1/2	1 3/8	1 11/16	120°	45°	2 5/32	5/8	.193	3/8	6-91-1	3	5/16-18x3/4	1 1/16
	1 3/4	1 1/2	1 13/16										
	2	1 45/64	2 1/64	35°	10°	2 5/32	5/8	.193	3/8	6-91-1	4	5/16-18x3/4	1 1/16
	2 1/2	2 5/64	2 25/64										
3	2 5/16	2 5/8	45°	0°									
BUSHINGS, DEMOUNTABLE LOW PROFILE	1	1 1/8	1 19/64	120°	45°	15/32	1/2	.125	7/32	6-95-1	3	1/4-20x5/8	1 5/32
	1 1/4	1 3/16	1 27/64										
	1 1/2	1 29/64	1 3/4	120°	45°	2 3/32	2 3/32	.193	2 9/64	6-98-1	3	5/16-18x1/2	—
	1 3/4	1 39/64	1 29/32										
	2	1 25/32	2 3/32	35°	10°	2 3/32	2 3/32	.193	2 9/64	6-98-1	4	5/16-18x1/2	—
	2 1/2	2 9/64	2 29/64										
3	2 5/8	2 5/8	40°	5°									
GUIDE POSTS, DEMOUNTABLE	7/8	3/4	1 1/16	120°	45°	5/8	5/8	.193	1 1/32	6-90-1	3	1/4-20x3/4	3 9/64
	1	1 3/16	1 1/8										
	1 1/4	63/64	1 25/64	120°	45°	2 5/32	5/8	.250	3/8	6-93-1	3	5/16-18x7/8	3/4
	1 1/2	1 1/8	1 17/32										
	1 3/4	1 19/64	1 45/64	40°	5°	2 5/32	5/8	.250	3/8	6-93-1	4	5/16-18x7/8	3/4
	2	1 27/64	1 53/64										
	2 1/2	1 43/64	2 5/64	45°	0°								
	3	1 59/64	2 21/64										

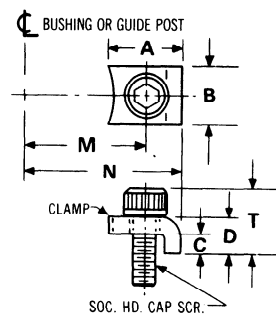
CLAMP ARRANGEMENT SELECTION DATA*

L-R FEED	F-B FEED	ROUND DIES

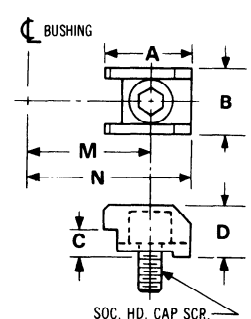
*NOTE: If not specified, clamp arrangement L-R will be furnished. Clamp arrangement F-B is furnished on center post sets.

† Use 4-clamps @ 30° on offset pin and bushing only — 1 1/4 and 1 1/2 dia.

CLAMP NO'S.
6-90-1, 6-91-1, 6-93-1
6-95-1



CLAMP NO.
6-98-1



DANLY is a registered trademark of DANLY DIE SET
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