



Diameter Inches		Length Inches			X (Min. In.) Bushing Style		Catalog Number
A	B	D	E	F	Shoulder	Short Shoulder	
1 1/4	1 9/16	.250	1 3/16	2 3/4	2 3/4	1 9/16	5-1011-6
				3			5-1012-6
				3 1/4			5-1013-6
				3 1/2			5-1014-6
				3 3/4			5-1015-6
				4			5-1016-6
				4 1/4			5-1017-6
				4 3/4			5-1019-6
				5 1/4			5-1021-6
				5 3/4			5-1023-6
				6 1/4			5-1025-6
				6 3/4			5-1027-6
				7 1/4			5-1029-6
				8 1/4			5-1033-6
9 1/4	5-1037-6						
10 1/4	5-1041-6						
1 1/2	1 7/8	.250	1 7/16	2 3/4	2 3/4	1 9/16	5-1211-6
				3			5-1212-6
				3 1/4			5-1213-6
				3 1/2			5-1214-6
				3 3/4			5-1215-6
				4			5-1216-6
				4 1/4			5-1217-6
				4 3/4			5-1219-6
				5 1/4			5-1221-6
				5 3/4			5-1223-6
				6 1/4			5-1225-6
				6 3/4			5-1227-6
				7 1/4			5-1229-6
				8 1/4			5-1233-6
9 1/4	5-1237-6						
10 1/4	5-1241-6						
1 3/4	2 1/4	.250	1 11/16	3 1/2	2 3/4	1 3/4	5-1414-6
				4			5-1416-6
				4 1/2			5-1418-6
				5			5-1420-6
				5 1/2			5-1422-6
				6			5-1424-6
				6 1/2			5-1426-6
				7 1/2			5-1430-6
				8 1/2			5-1434-6
				9 1/2			5-1438-6
				11 1/2			5-1446-6

Diameter Inches		Length Inches			X (Min. In.) Bushing Style		Catalog Number
A	B	D	E	F	Shoulder	Short Shoulder	
2	2 1/2	.250	1 15/16	3 1/2	2 3/4	1 3/4	5-1614-6
				4			5-1616-6
				4 1/2			5-1618-6
				5			5-1620-6
				5 1/2			5-1622-6
				6			5-1624-6
				6 1/2			5-1626-6
				7 1/2			5-1630-6
				8 1/2			5-1634-6
				9 1/2			5-1638-6
				10 1/2			5-1642-6
				11 1/2			5-1646-6
				14 1/2			5-1658-6
				17 1/2			5-1670-6
2 1/2	3	.250	1 15/16	4 1/2	3 1/4	1 3/4	5-2018-6
				5			5-2020-6
				5 1/2			5-2022-6
				6 1/2			5-2026-6
				7 1/2			5-2030-6
				8 1/2			5-2034-6
				9 1/2			5-2038-6
				10 1/2			5-2042-6
				13 1/2			5-2054-6
				16 1/2			5-2066-6
3	3 1/2	.250	2 7/16	4 1/2	3 1/4	1 3/4	5-2418-6
				5			5-2420-6
				5 1/2			5-2422-6
				6 1/2			5-2426-6
				7 1/2			5-2430-6
				8 1/2			5-2434-6
				9 1/2			5-2438-6
				10 1/2			5-2442-6
				13 1/2			5-2454-6
				16 1/2			5-2466-6

Precision Demountable Guide Posts are hardened, ground, lapped, and hard chrome plated. Microme plating gives an exceptionally smooth, hard wearing surface and will greatly increase the life of the die set.

The size range in diameters and lengths is complete for all practical purposes.

CLAMPS						Socket Head Cap Screws	
Dia. A	Radius		P	No. Per Pin	Catalog Number	S	T
	M	N					
7/8	3/4	1 1/16	2 7/32	3	6-90-1	1/4-20 x 3/4 LG.	3 9/64
1	1 1/16	1 1/8	7/8	3	6-90-1		
1 1/4	5 9/64	1 25/64	1	3	6-93-1	5/16-18 x 7/8 LG.	3/4
1 1/2	1 1/8	1 17/32	1 1/16	3	6-93-1		

CLAMPS						Socket Head Cap Screws	
Dia. A	Radius		P	No. Per Pin	Catalog Number	S	T
	M	N					
1 1/4	1 19/64	1 49/64	1 3/8	4	6-93-1		
2	1 27/64	1 59/64	1 9/16	4	6-93-1	5/16-18 x 7/8 LG.	3/4
2 1/2	1 43/64	2 5/64	1 23/32	4	6-93-1		
3	1 59/64	2 21/64	1 29/32	4	6-93-1		