



SPECIAL DESIGNS

- Multiple punch units
- Custom punch shapes
- Ejector punches
- Choice of punch materials

Send us full specifications and drawings for prompt recommendation and quotation.

A FEW PROBLEM SOLVING EXAMPLES

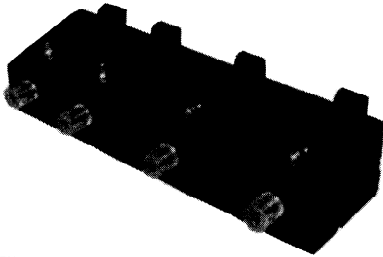


Fig. 1

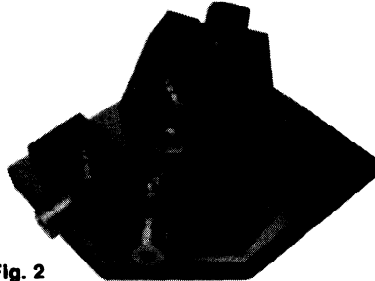


Fig. 2

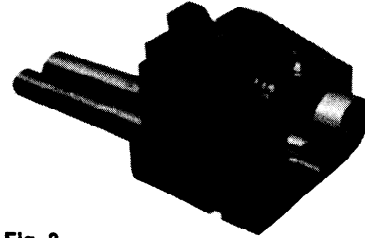


Fig. 3

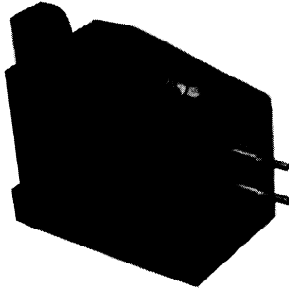


Fig. 4

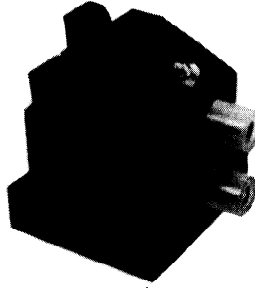


Fig. 5

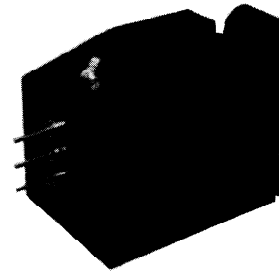


Fig. 6

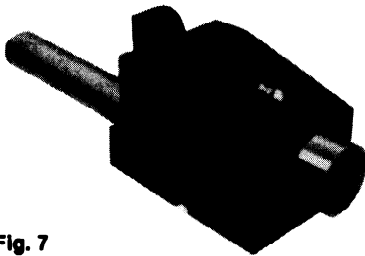


Fig. 7

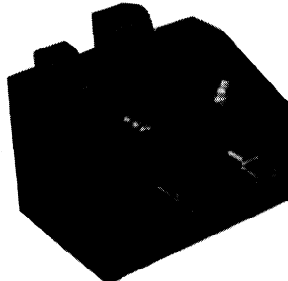


Fig. 8

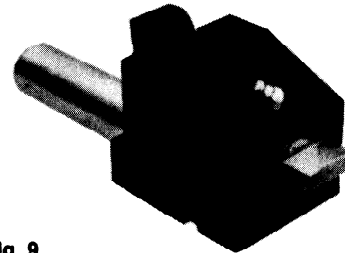


Fig. 9

APPLICATION INFORMATION

ANGLE MOUNTING: (Point Down)

Standard Units - up to 15°
Special Offset Trigger - up to 60°

PUNCH SPECIFICATION:

Standard cam units are supplied with "Dayton" punches or equivalent

PUNCH REPLACEMENT:

Remove trigger and change punch from rear. Cam unit remains in place

CAM DRIVER:

Use a simple block to activate the trigger

DOWEL LOCATION:

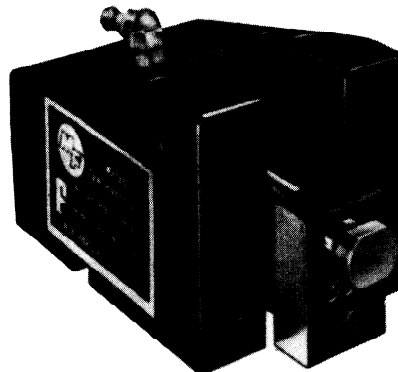
Bodies are not interchangeable. Spot each unit and mark position with serial number stamped on the body.

KEYED UNITS:

Includes punch plate fitted to body and dual flats on punch shoulder.

CAM UNIT MOUNTING:

Use the full stroke. With the cam unit stroke bottomed out, mount the unit so that the point enters the die 1/8", but operate with the point entering 1/16".



MILFAB CAM PUNCH UNITS NOW AVAILABLE WITH OIL-IMPREGNATED BRONZE BEARINGS

- Eliminates need for lubrication
- Extends punch life
- Reduces costly die breakdown for repair and maintenance

