



TOOLING COMPONENTS



Kwik-Strip® Stripper Bolts

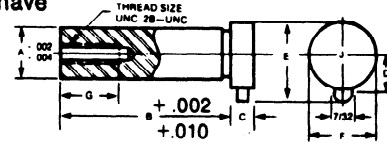
Patent No.: 3,418.839

Material: 41L40

Heat Treat: Rc 32-36

Selection of Sizes

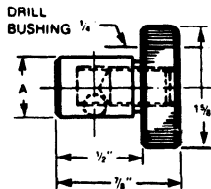
Size selections should be based upon thread size. For example, if the application would normally call for a 1/2" stripper bolt (with a 3/8" thread) use a 5/8" Kwik-Strip bolt (with a 3/8" thread). Kwik-Strip bolts may be shortened by 1/4" and still have sufficient thread depth for the cap screw.



A	B	PART NUMBER	C	D	E	F	G	THREAD SIZE	WT. #
1/2	2	46601	5/16	.409	57/64	3/4	1	5/16-18	.14
	2 1/2	46602	5/16	.409	57/64	3/4	1	5/16-18	.17
	3	46603	5/16	.409	57/64	3/4	1	5/16-18	.20
	3 1/2	46604	5/16	.409	57/64	3/4	1	5/16-18	.23
	4	46605	5/16	.409	57/64	3/4	1	5/16-18	.26
	4 1/2	46606	5/16	.409	57/64	3/4	1	5/16-18	.29
3/8	2	46608	3/8	.472	1 1/64	7/8	1 1/8	3/8-16	.18
	2 1/2	46609	3/8	.472	1 1/64	7/8	1 1/8	3/8-16	.23
	3	46610	3/8	.472	1 1/64	7/8	1 1/8	3/8-16	.27
	3 1/2	46611	3/8	.472	1 1/64	7/8	1 1/8	3/8-16	.32
	4	46612	3/8	.472	1 1/64	7/8	1 1/8	3/8-16	.36
	4 1/2	46613	3/8	.472	1 1/64	7/8	1 1/8	3/8-16	.41
1/4	2	46615	1/2	.534	1 3/64	1	1 1/4	1/2-13	.26
	2 1/2	46616	1/2	.534	1 3/64	1	1 1/4	1/2-13	.33
	3	46617	1/2	.534	1 3/64	1	1 1/4	1/2-13	.39
	3 1/2	46618	1/2	.534	1 3/64	1	1 1/4	1/2-13	.46
	4	46619	1/2	.534	1 3/64	1	1 1/4	1/2-13	.52
	4 1/2	46620	1/2	.534	1 3/64	1	1 1/4	1/2-13	.59
	5	46621	1/2	.534	1 3/64	1	1 1/4	1/2-13	.65

Drill Jigs

Position in drilled hole, rotate set screw to lock, then proceed to drill 1/4" key hole to desired depth.



PART NUMBER	BOLT SIZE	A	WT. #
46641	1/2	.528	.20
46642	3/8	.653	.22
46643	3/4	.778	.24

Precision 1/4" I.D. drill bushing is included.

Counterbore Tools

Properly sized counterbores for installing Jergens kwik strip bolts.

PART NUMBER	COUNTERBORE	BOLT SIZE
46646	2 3/32"	1/2"
46647	2 9/32"	3/4"
46648	1 1/32"	3/4"